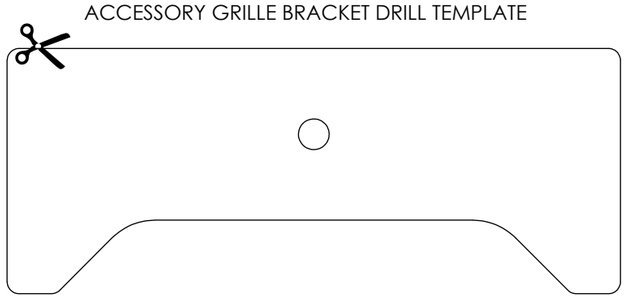
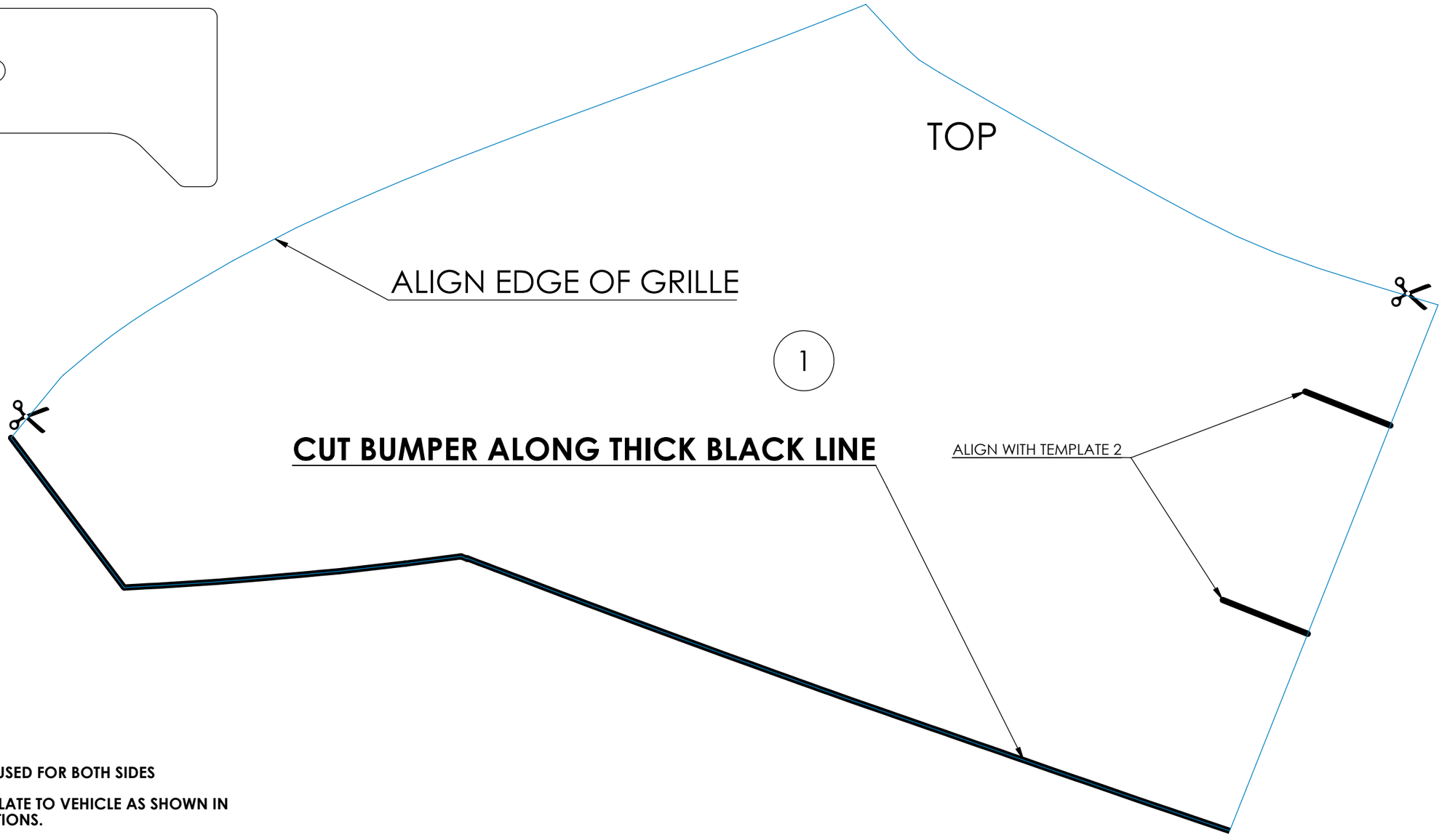
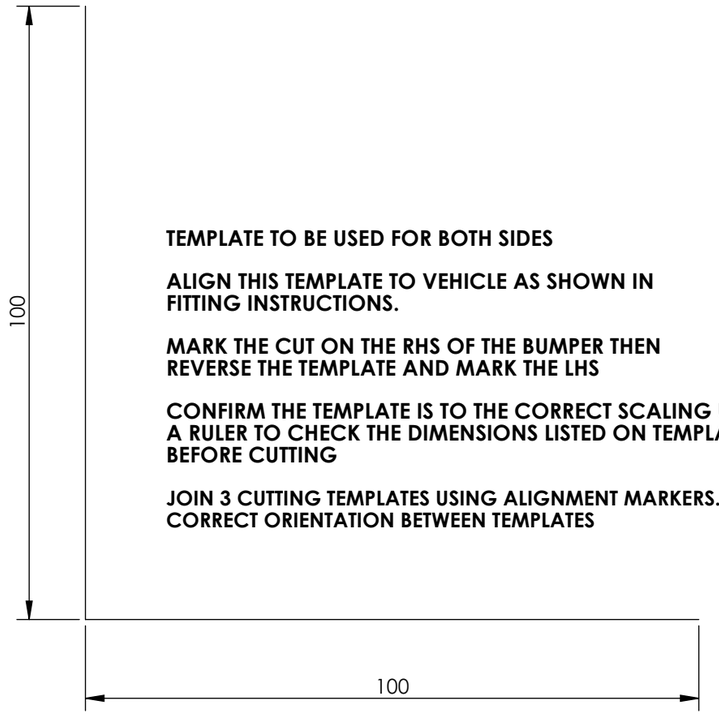
CONTROLLED DRAWING

PLEASE KEEP
ACCESSORY GRILLE BRACKET DRILL TEMPLATE





CUT BUMPER ALONG THICK BLACK LINE



TEMPLATE TO BE USED FOR BOTH SIDES

ALIGN THIS TEMPLATE TO VEHICLE AS SHOWN IN FITTING INSTRUCTIONS.

MARK THE CUT ON THE RHS OF THE BUMPER THEN REVERSE THE TEMPLATE AND MARK THE LHS

CONFIRM THE TEMPLATE IS TO THE CORRECT SCALING USING A RULER TO CHECK THE DIMENSIONS LISTED ON TEMPLATE BEFORE CUTTING

JOIN 3 CUTTING TEMPLATES USING ALIGNMENT MARKERS. ENSURE CORRECT ORIENTATION BETWEEN TEMPLATES

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ANGULAR TOL.		LINEAR TOL.	
X°	± 1°	X	± 1.0
X.X°	± 0.5°	X.X	± 0.5

REMOVE ALL BURRS,FLASH & SHARP EDGES

ARB Corporation Ltd

DO NOT SCALE
ALL DIMENSIONS IN MILLIMETERS
THIRD ANGLE PROJECTION
SCALE 1:1 SIZE A3

GENERAL MATERIALS AND FINISH REQUIREMENTS REFER TO S01-069

DETAILED S SAVAGE DATE 09/01/2023
CHECKED J STUBBE DATE 15/05/2023

TITLE: TEMPLATE BUMPER CUT 3414690
MATERIAL: PAPER MASS (kg): 0.0
FINISH: NATURAL
PART NO.: 37800156 PAGE 1 OF 2 REV. A

CONTROLLED DRAWING

TOP

ALIGN EDGE OF GUARD AND FLARE

3

CUT BUMPER ALONG THICK BLACK LINE

ALIGN WITH TEMPLATE 3

ALIGN WITH TEMPLATE 3

2

ALIGN WITH TEMPLATE 1

ALIGN ALONG UNDERSIDE OF HEADLIGHT

TOP

60

60

TEMPLATE TO BE USED FOR BOTH SIDES

ALIGN THIS TEMPLATE TO VEHICLE AS SHOWN IN FITTING INSTRUCTIONS.

MARK THE CUT ON THE RHS OF THE BUMPER THEN REVERSE THE TEMPLATE AND MARK THE LHS

CONFIRM THE TEMPLATE IS TO THE CORRECT SCALING USING A RULER TO CHECK THE DIMENSIONS LISTED ON TEMPLATE BEFORE CUTTING

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ANGULAR TOL.		LINEAR TOL.	
X°	± 1°	X	± 1.0
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REMOVE ALL BURRS,FLASH & SHARP EDGES

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DO NOT SCALE | ALL DIMENSIONS IN MILLIMETERS | *GENERAL MATERIALS AND FINISH REQUIREMENTS REFER TO S01-069*

THIRD ANGLE PROJECTION

SCALE 1:1 | SIZE A3

DETAILED S SAVAGE | DATE 09/01/2023

CHECKED J STUBBE | DATE 15/05/2023

TITLE: TEMPLATE BUMPER CUT 3414690

MATERIAL: PAPER | MASS (kg): 0.0

FINISH: NATURAL

PART NO.: 37800156 | PAGE 2 OF 2 | REV. A