

CONTROLLED DRAWING

REVISIONS

REV.	DESCRIPTION	BY	DATE	ECN No.
A	NEW DRAWING CREATED	RO	4/11/2021	

ALIGN ALONG EDGE OF BUMPER

RHS UP
LHS DOWN

ALIGN ALONG EDGE OF LAMP/TRIM

ALIGN ALONG EDGE OF WHEEL ARCH TRIM

CUT BUMPER ALONG THICK BLACK LINE

DRILL $\varnothing$ 5MM HOLE

CUT BUMPER ALONG THICK BLACK LINE

RHS UP
LHS DOWN

ALIGN ALONG EDGE OF LAMP/TRIM

ALIGN WITH TEMPLATE

ALIGN WITH TEMPLATE

TEMPLATE TO BE USED FOR BOTH SIDES

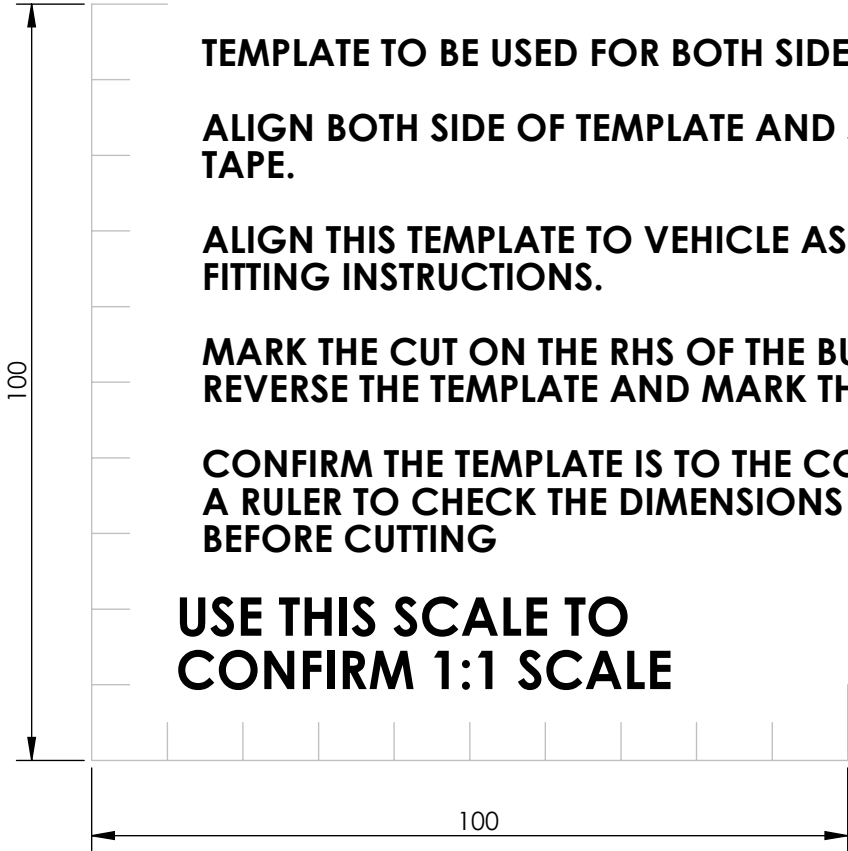
ALIGN BOTH SIDE OF TEMPLATE AND JOIN WITH MASKING TAPE.

ALIGN THIS TEMPLATE TO VEHICLE AS SHOWN IN FITTING INSTRUCTIONS.

MARK THE CUT ON THE RHS OF THE BUMPER THEN REVERSE THE TEMPLATE AND MARK THE LHS

CONFIRM THE TEMPLATE IS TO THE CORRECT SCALING USING A RULER TO CHECK THE DIMENSIONS LISTED ON TEMPLATE BEFORE CUTTING

USE THIS SCALE TO
CONFIRM 1:1 SCALE



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ANGULAR TOL.		LINEAR TOL.		ALL DIMENSIONS IN MILLIMETERS		GENERAL MATERIALS AND FINISH REQUIREMENTS REFER TO S01-069		MATERIAL: N/A		MASS (kg): 0.0			
X°	± 1°	X	± 1.0			DETAILED R OLDFIELD		DATE 04/11/2021		FINISH: N/A			
X.X°	± 0.5°	X.X	± 0.5			THIRD ANGLE PROJECTION		CHECKED J STUBBE		DATE 19/04/2022		PART NO.: 37801107	
REMOVE ALL BURRS, FLASH & SHARP EDGES				SCALE 1:1		SIZE A3				PAGE 1 OF 1		REV. A	